1. **Prepare Fabric sections**
   A. Printed fabric (outer fabric):
   - For 42” wide fabric, tear sections 32” along selvage. Your sections will be 32” by 42”.
   - For each section, tear along the 32” selvage into 4 panels that are 8” wide (as indicated by the long horizontal lines) as indicated by the arrow heads.
   - Tear 8”x42” panels into three 8”x14” panels
   - Fold each of these in half so they measure 8”x7” (folded). The printed side (right side) of the fabric should be facing inwards.
   B. Pima cotton (white) fabric:
   - Tear into sections which are 7”x8”. Fold each section so it measures 7”x4” (folded).
   C. Twill tape
   Cut 1 of 38”, 2 of 18”, 1 of 7”

2. For each folded section (outer panels and pima panels), Sew 3 raw sides (1/4 seam allowance throughout), leaving 1 inch section of one end center open for outside out. Turn outside out and iron.
3. For outer panels, use pleating jig to create bidirectional pleats, iron
4. Sew side tapes 18 inch
5. Sew pima panels to top and bottom of outer panel
6. Sew zig zag top stitch 3.5 in nose wire on top center with ¼ in allowance
7. Sew top twill tape 38 in on sides of tape taking care not to hit wire
8. Sew bottom twill tape 7 in on inside bottom